

AMENDMENT TO THE ABSTRACT

The following abstract will replace all prior versions of the abstract in the application:

~~According to the invention, adjusting~~ Adjusting shafts (1;2) comprising a noise-insulating outer sleeve (1.3; 2.3) and shaft ends (1.1; 1.2; 2.1) that are free therefrom are produced in a brushing device by moving rotating brushes (4; 5) to an inserted shaft bar (3) which is provided in an uninterrupted manner with the outer sleeve and removing the outer sleeve in the area of the shaft ends in a brushing-off process. Advantageously, one respective continuous section (a; b) of the shaft ends of two adjusting shafts located one behind another is brushed off, whereupon the two shaft ends are separated from each other.